1

1.1 X_Builder XBuiderFor

1.2 VSPE

1.3 Modbus Poll

2

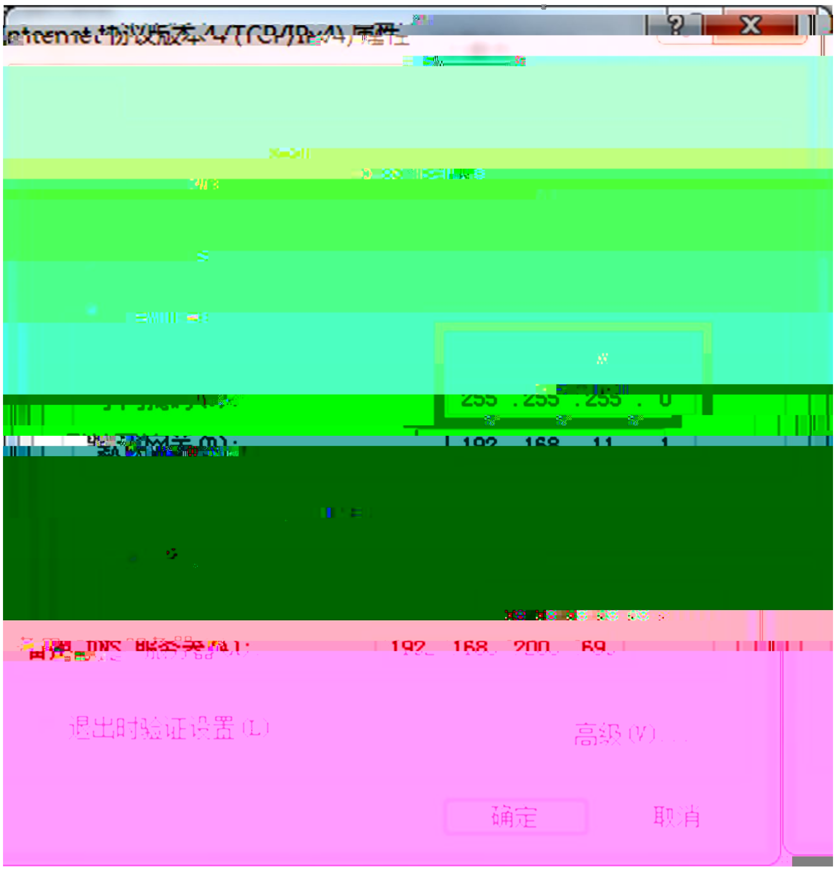
2.1 PLC MC200-WEN \ \MC200 PLC

2.2 MC200-WEN \ \

2.3 MC200-WEN \ \MODBUS PULL Modbus Pull

3

41 222 0 255



Internet 协议版本 4 (TCP/IPv4) 属性

255 . 255 . 255 . 0

默认网关(D): 192 . 168 . 11 . 1

首选 DNS 服务器: 192 . 168 . 200 . 69

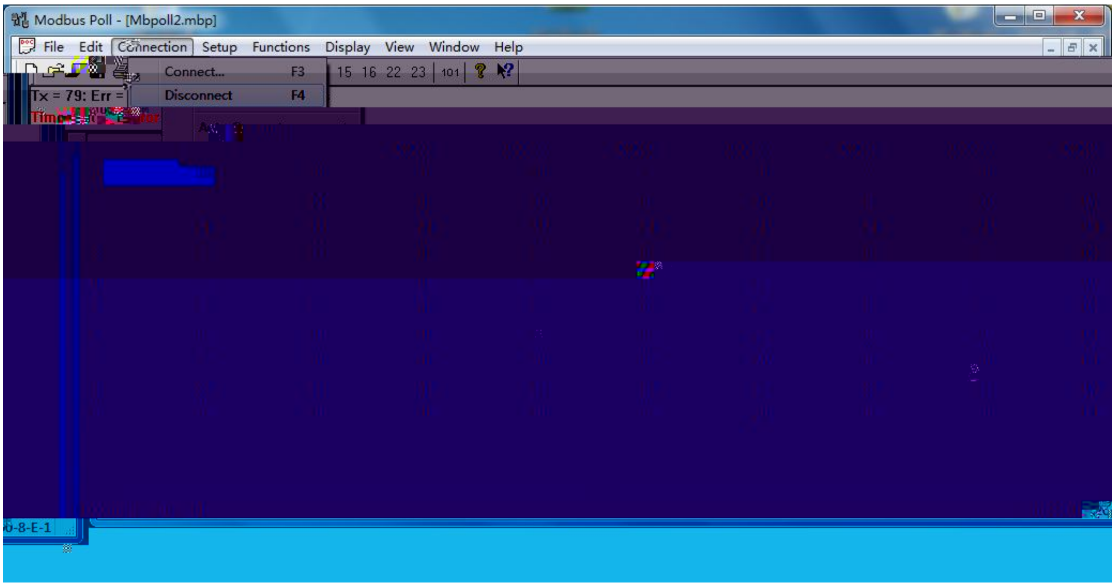
4.4.1

4.4.2 PLC 1

4.4.3 6s 4.4.2

4.4.4 п

4.5.4 PLC


Modbus Poll - [Mbpoll2.mbp]
File
Edit
Connection
Setup
Functions
Display
View
Window
Help
Connect... F3
Disconnect F4
15 16 22 23
101
Tx = 79: Err =
Timeout
0-8-E-1

4.5.6.1